

PRENTISS' VISES

Prentiss' Patent Self-Adjusting Jaw Vises, are of superior quality and workmanship, and possess manifest advantages. With the patent swivel bottom and late improvements in manufacture, the Prentiss' Vise needs only to be seen to be approved; and being complete in itself, without "attachments," it possesses, in addition to its own peculiar advantages, all the merits claimed for other vises.

The back jaw of this Vise is Self-Adjusting and in use conforms by automatic action to any angle, adjusts itself, and makes firm the object held, whether it be straight, bevelled or wedged-shaped. By inserting pin A, the jaw becomes fixed, thus making a parallel solid jaw Vise.

The Self Adjusting Jaw, resting and working as it does upon and against the solid body of the Vise, is thereby rendered absolutely as strong and durable as a solid jaw.

PRENTISS' PATENT IRON-WORKERS' VISES

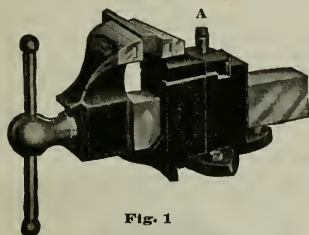


Fig. 1

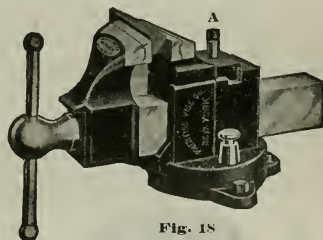


Fig. 18

Stationary Bottom,

Machinists' Self-Adjusting Jaw Vise

No. 1. Stationary bottom, 2 1/2 in. jaws. Opens 3 1/2 in. Weight 13 1/2 lbs.....	\$ 5.50
No. 2 Stationary bottom, 3 1/2 in. jaws. Opens 4 1/2 in. Weight 28 lbs.....	7.00
No. 2 1/2. Stationary bottom, 4 in. jaws. Opens 5 1/4 in. Weight 41 lbs.....	9.00
No. 3. Stationary bottom, 4 in. jaws. Opens 6 in. Weight 54 lbs.....	10.50
No. 4. Stationary bottom, 5 1/4 in. jaws. Opens 8 in. Weight 96 lbs.....	17.00
No. 5. Stationary bottom, 6 in. jaws. Opens 9 in. Weight 146 lbs.....	24.00
No. 6. Stationary bottom, 7 in. jaws. Opens 11 in. Weight 184 lbs.....	30.00

Patent Swivel Bottom,

Machinists' Self-Adjusting Jaw Vise

No. 18. Patent swivel bottom, 2 1/2 in. jaws. Opens 3 1/2 in. Weight 17 lbs..	\$ 6.75
No. 19. Patent swivel bottom, 3 1/2 in. jaws. Opens 4 1/2 in. Weight 32 lbs..	8.50
No. 19 1/2. Patent swivel bottom, 4 in. jaws. Opens 5 1/4 in. Weight 46 lbs..	10.50
No. 20. Patent swivel bottom, 4 1/2 in. jaws. Opens 6 in. Weight 65 lbs..	12.50
No. 21. Patent swivel bottom, 5 1/4 in. jaws. Opens 8 in. Weight 109 lbs..	19.00
No. 22. Patent swivel bottom, 6 in. jaws. Opens 9 in. Weight 168 lbs..	27.00
No. 23. Patent swivel bottom, 7 in. jaws. Opens 11 in. Weight 207 lbs..	35.00

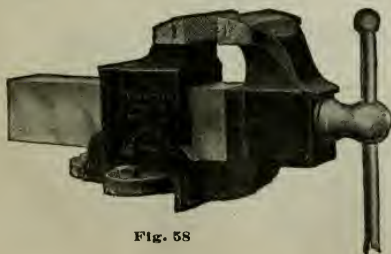


Fig. 58

HEAVY CHIPPING VISE

New solid jaw Heavy Chipping Vise, is made especially to supply the demand for a vise of this class for use in railroad and machine shops, foundries, glass works, mills and large manufactories.

This is the largest and heaviest Vise in the market and possesses all requisites to meet the heavy demands such an implement may be expected to have made upon it.

PRICE

No. 58. 8 1/2 in. jaws. Opens 12 in. Weight 275 lbs.....	\$50.00
Swivel bottom attachment for above.....	5.00

PRENTISS VISES

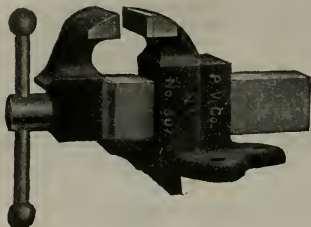


Fig. 803

Stationary Bottom.

- No. 803. Width jaw 2 in. Opens 2 in.
Weight 5½ lbs. \$ 3.50
- No. 805. Width jaw 2½ in. Opens 2¾ in.
Weight 9½ lbs. 4.75
- No. 807. Width jaw 3 in. Opens 4½ in.
Weight 15 lbs. 5.75



Fig. 804

Swivel Bottom

- No. 804. Width jaw 2 in. Opens 2 in.
Weight 6 lbs. \$ 3.90
- No. 806. Width jaw 2½ in. Opens 2¾ in.
Weight 11 lbs. 5.50
- No. 808. Width jaw 3 in. Opens 4½ in.
Weight 17½ lbs. 7.25

"MONARCH" COMBINATION PIPE VISE

A Good, Strong, Serviceable Combination Pipe Vise. Pipe Jaws Cut and Milled from Best Quality of Steel, and are Reversible, thus Giving Double Wear. Quality and finish Unsurpassed.

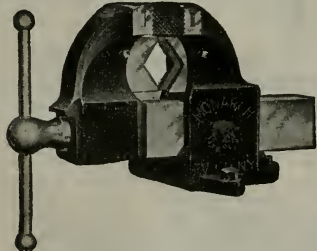


Fig. 401

Stationary Bottom

- No. 411. Jaws 3½ in. Holds ½ to 2½ in pipe. Weight 37 lbs. \$16.00
- No. 412. Jaws 4½ in. Holds ¾ to 3 in pipe. Weight 55 lbs. 22.00
- No. 413. Jaws 5 in. Holds ¾ to 4 in pipe. Weight 95 lbs. 32.00

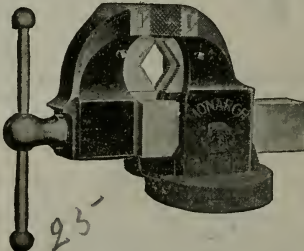


Fig. 411

Swivel Bottom

- No. 401. Jaws 3½ in. Holds ½ to 2½ in pipe. Weight 44 lbs. \$16.00
- No. 402. Jaws 4½ in. Holds ¾ to 3 in pipe. Weight 65 lbs. 22.00
- No. 403. Jaws 5 in. Holds ¾ to 4 in pipe. Weight 110 lbs. 32.00

"REX" COMBINATION PIPE VISE

While these Vises Lack the High Finish for which All "Prentiss Vises" are Noted. And as the Construction and Quality of Materials Used are First-Class They are Good, Serviceable Tools, and are Sold at Extremely Moderate Prices.

Swivel Bottom

- No. 701. Jaws 3½ in. Holds ½ to 2 in pipe. \$16.00
- No. 702. Jaws 4½ in. Holds ¾ to 3 inch pipe. 22.00
- No. 703. Jaws 5 in. Holds ¾ to 4 in pipe. 32.00

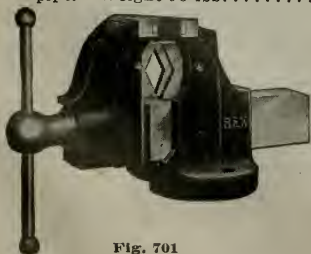


Fig. 701

PRENTISS VISES

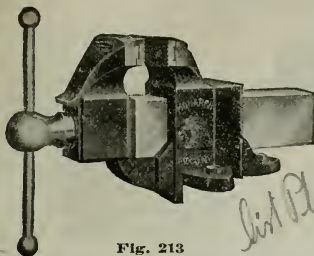


Fig. 213

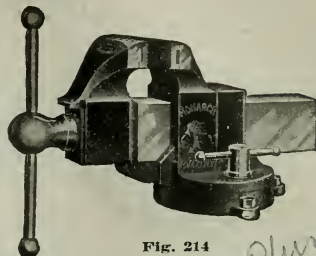


Fig. 214

"MONARCH" MACHINISTS' VISES

Stationary Bottom,

Machinists' Solid Jaw, Parallel Vise

No. 213	Stationary bottom, 3 1/2 in. jaws. Opens 4 in. Weight 22 lbs....	\$ 6.00
No. 215	Stationary bottom, 4 in. jaws. Opens 5 1/2 in. Weight 28 lbs....	7.00
No. 217	Stationary bottom, 4 1/2 in. jaws. Opens 6 in. Weight 42 lbs....	8.50
No. 219	Stationary bottom, 5 in. jaws. Opens 7 in. Weight 52 lbs....	10.00
No. 221	Stationary bottom, 5 1/2 in. jaws. Opens 8 in. Weight 72 lbs....	13.00
No. 223	Stationary bottom, 6 in. jaws. Opens 9 in. Weight 100 lbs....	18.50
No. 225	Stationary bottom, 6 1/2 in. jaws. Opens 10 in. Weight 135 lbs....	25.00

Swivel Bottom,

Machinists' Solid Jaw, Parallel Vise

No. 214	Swivel bottom, 3 1/2 in. jaws. Opens 4 in. Weight 28 lbs....	\$ 7.50
No. 216	Swivel bottom, 4 in. jaws. Opens 5 1/2 in. Weight 36 lbs....	8.75
No. 218	Swivel bottom, 4 1/2 in. jaws. Opens 6 in. Weight 52 lbs....	10.50
No. 220	Swivel bottom, 5 in. jaws. Opens 7 in. Weight 64 lbs....	12.50
No. 222	Swivel bottom, 5 1/2 in. jaws. Opens 8 in. Weight 85 lbs....	16.00
No. 224	Swivel bottom, 6 in. jaws. Opens 9 in. Weight 115 lbs....	22.00
No. 226	Swivel bottom, 6 1/2 in. jaws. Opens 10 in. Weight 155 lbs....	30.00

20th CENTURY PIPE VISE

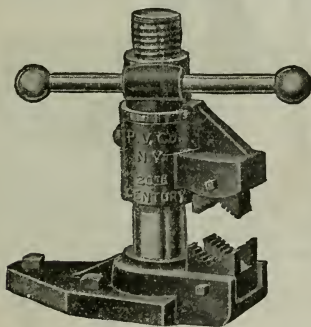


Fig. 285

Strongest Pipe Vise Made.

More Convenient and More Durable than
Old Style "Malleable Vise."

Can be Used on Bench or Post, in any Position.
Finest Finish. Best Materials.

Guaranteed Superior to any other Pipe Vise

No. 285	Holds 1/4 to 2 in. pipe. Weight 8 lbs....	\$ 5.00
No. 286	Holds 1/4 to 3 in. pipe. Weight 18 lbs....	7.50
No. 288	Holds 1/4 to 4 in. pipe. Weight 40 lbs....	14.00

TABLE CLAMP VISES

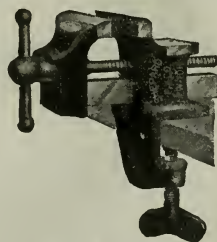


Fig. 152

These vises have wrought steel sliding bars, screws and levers. The jaws are hardened and checked. Each vise is provided with handsomely polished anvil. The screws are large and smoothly cut. The clamp is very much heavier than on other makes of Table Clamp Vises, thus insuring against breakage. The vises are very highly finished.

We guarantee these Clamp Vises, to be the strongest, best made, finest finished and most thoroughly satisfactory and attractive line of vises of this style ever offered on the market.

No. 152	Jaws 1 1/2 in. Opens 1 1/2 in. Weight 1 1/2 lbs....	\$0.30
No. 153	Jaws 1 3/4 in. Opens 1 3/4 in. Weight 2 1/2 lbs....	.60
No. 154	Jaws 2 in. Opens 2 in. Weight 3 lbs....	.75

MISCELLANEOUS VISES MARVEL DRILL PRESS VISE

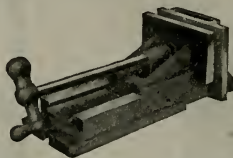


Fig. 40

This tool fills a long felt want for a work holder or vise with deep liberal jaws, the whole being of medium weight, with quick acting slideable jaw and of sufficient strength and yet not cumbersome to handle.

Is machined true on all sides, may be used laid on one side when desired, and has clamping strip around entire edge, and also an elongated slot in solid jaw suitable for clamping the vise itself or clamping bushing holders for jig work, etc.

The jaws have sufficient overhang at one side to take in long upright pieces 2 1/2 in. diameter on the No. 40 and 3 in. diameter on the No. 41.

	Capacity	Width of Jaws	Height of Jaws	Weight	Price
No. 40.	5 inches	5 5/8 inches	2 1/2 inches	28 lbs.	\$10.00
No. 41.	8 inches	7 inches	4 inches	56 lbs.	12.25

FINISHED CAST IRON V BLOCK

2 1/2 x 5 5/8 inches, to fit No. 40 Vise.....	\$2.00
4 x 7 inches, to fit No. 41 Vise.....	2.50

STEEL PARALLEL STRIPS

5 Pairs, 5 5/8 in. long, to build up in 1-16ths, from 1/4 in. to height of jaw to fit No. 40 Vise.....	\$1.75
7 Pairs, 7 in. long, to build up in 1-16ths, from 1/4 in. to height of jaw to fit No. 41 Vise.....	2.75

"MONARCH" WOOD-WORKERS' VISES

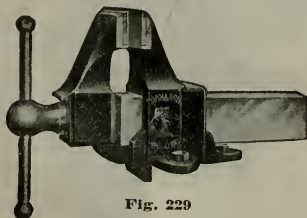


Fig. 229

Stationary Bottom

No. 229. Stationary bottom. 4 1/2 in. jaws.	
Opens 9 in. Weight 48 lbs.....	\$ 9.50
No. 231. Stationary bottom, 5 in. jaws.	
Opens 12 in. Weight 66 lbs.....	15.00

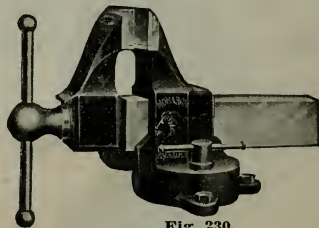


Fig. 230.

Swivel Bottom

No. 230. Swivel bottom. 4 1/2 in. jaws.	
Opens 9 in. Weight 58 lbs.....	\$11.50
No. 232. Swivel bottom, 5 in. jaws.	
Opens 12 in. Weight 76 lbs.....	17.50

MALLEABLE HINGE PIPE VISE

Latch Pattern

This vise is designed to give the greatest strength and durability with the least weight. The yoke, base and slide are made of malleable iron. It is fitted with self-locking latch as well as bolt and chain, and since the base has lugs on both sides, the vise may be opened either way.

Price List

No.	Capacity	Vise Complete	Extra Jaws per set of 3
1	1/8 to 2 1/2 inch Pipe..	\$10.00	1.00
2	1/4 to 3 1/2 inch Pipe..	14.00	1.50
3	1/2 to 4 1/2 inch Pipe..	20.00	2.25
4	3/8 to 6 inch Pipe..	50.00	10.50



Fig. 51



Fig. 51

FOR PIPE CUTTERS AND WRENCHES, SEE INDEX